الأعمال التقدمة للإمنشارات المانية والإدارية









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Submitted to



JINDAL SHADEED IRON & STEEL LLC **SULTANATE OF OMAN**

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PROJECT PROFILE FOR SETTING UP A **BOLTS AND NUTS MANUFACTURING UNIT**

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ANNEXURE - FINANCIAL PROJECTIONS

1. PROJECT BRIEF

This report relates to a study on the feasibility of setting up a Bolts and Nuts Manufacturing Unit in Sultanate of Oman. The following is the Brief illustration of the project:

Name of Product		Bolts and Nuts		
Domestic Market Si	ze (as of 2021)	9,000 tons per annum		
Capacity of the Proj	ect	1,080 tons per annum		
Total Investment		RO 156,000		
Equity Investment		RO 62,400		
Key Appraisal Crite	eria:			
IRR on total investn	nent	16.0%		
IRR on Equity		24.9%		
Payback period of T	otal Investment	6 years 3 months		
Payback period on e	equity	5 Years 3 months		
Break Even Point (a	s % of Capacity)	51%		
Cash Break Even Po	oint (as % of Capacity)	47 %		
DSCR		3.15		
Manpower	Total	11		
Maripower	Nationals	4		

2. GENERAL INDUSTRY ANALYSIS

2.1. OVERVIEW OF CONSTRUCTION SECTOR IN OMAN

The following table illustrates the trend in the growth of the construction sector GDP during 2010 to 2020.

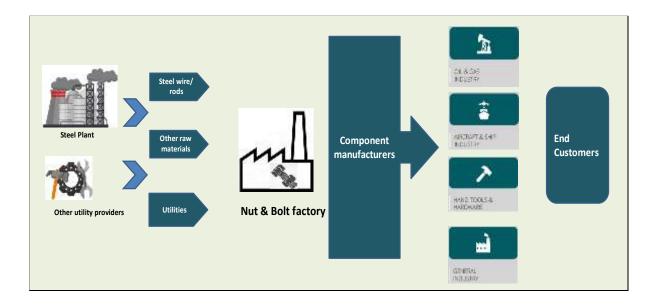
Details	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
GDP (RO million)	21,935	26,152	29,458	30,292	31,174	26,500	25,354	27,216	35,184	33,859	28,442
Construction GDP (RO Million)	1,314	1,390	1,747	1,803	1,904	2,067	2,285	2,080	3,258	3,202	2,623
Growth Rate (%)	6%	6%	26%	3%	6%	9%	11%	-9%	57%	-2%	-18%
Construction / Total GDP (%)	6%	5%	6%	6%	6%	8%	9%	8%	9%	9%	9%

Source: NCSI Statistical Year Book 2021

- The construction sector contribution to the GDP has consistently grown till 2018. However, with limited new projects being executed it has witnessed a slide during 2019 and 2020.
- The Construction sector GDP was around 2,623 million in 2020 which comprises to about 9% of the total GDP of Oman.

2.2. VALUE-CHAIN OF BOLT & NUTS PRODUCTS AND USES

The following chart illustrates the overall value chain of Bolts and Nuts Unit:



2.3. VALUE CHAIN IN OMAN

2.3.1. Upstream Value Chain activities

The raw material for Bolts and Nuts are Steel Rods. Iron ore is currently mined in about 50 countries globally, majorly from Brazil, China, India, Russia, USA and Australia. Following are some of the upstream Iron steel players in the Sultanate:

- Jindal Shadeed Iron & Steel LLC. (JSIS) located in Sohar, operates a 1.8 MTPA Direct Reduced Iron (DRI) Plant which was established in 2010. The company established a Steel Making Shop in 2014 having a capacity of 2.4 MTPA. Jindal Shadeed also operates a 1.4 MTPA Rebar Rolling Mill which was established in 2016.
- Sohar Steel LLC located in Sohar Industrial Port is capable of producing 600,000 MT of Steel Billets and 500,000 MT of Re-bars annually.

2.3.2. Downstream Value Chain activities

The products find application in the following:

- a. Transportation industries, Railways, aircraft, wagon, bicycles, automobile, body builders, etc.
- b. Electrical industries like manufacturing of transformer, electric motors, fans etc.
- c. Building activities such as construction of bridges, fabrication of various steel structures etc.
- d. Other heavy and light industries, steel and wooden furniture, machine tools, Agricultural machines and agricultural implements etc.

As various types of MS and HT nuts and bolts are used in above sectors, the market demand is directly proportionate to the development of these industrial segments.

2.4. ENABLERS IN VALUE CHAIN IN OMAN

World class infrastructure and required utilities are provided by Madayn for establishing industrial units in Oman.

2.5. HURDLES IN VALUE CHAIN IN OMAN

- High labor cost
- Comparatively lower local demand but can be addressed if the proposed project targets export markets, in future.

2.6. SWOT ANALYSIS

SWOT ANALYSIS								
Strengths	Weaknesses							
 Low-technology manufacturing which can be effectively adopted by a Small Industry Cheaper Land Rentals / Utilities 	Rising input costs							
Opportunity	Threats							
 Product Acceptance Demand from Infrastructure projects & Fabrication Potential for exports 	Fluctuations in demandCompetition from cheaper imports							

3. MARKET ANALYSIS

3.1. PRODUCT USES & APPLICATIONS

Nuts and Bolts are the key linking equipment in Industries. Bolt is a piece of metal rod with one end settled and the other end threaded. Nut is the item which rolls on these threads. Nut and bolts are available in various shapes, designs and sizes. Nuts and bolts are used for fastening purpose in industries.

Nuts and bolts are produced of various sizes and the main raw material is mild steel rod of required diameter. The composition of materials controls the quality of the bolts and nuts.

Different types of bolts & nuts as per body types are as follows:

• Hex Bolts: Hex Bolts are the commonly used bolts and hex bolt's shaft may have threading all the way up to the head, or be only partially threaded.

The other common bolts are

- Hanger Bolts
- Carriage Bolts
- Chicago Bolts
- Hex Nut Types: A basic hex nut has six sides and is also called a "finished hex nut." This is used along with Hex Bolts and the most commonly used nuts.

The other common bolts are

- Wing Nuts
- Cap and Acorn Nuts

3.1.1. Product specifications

Threads are one of a bolt's main characteristics. A thread functions under the basic concept of an inclined plane that is spiraled around the length of a fastener. This spiral requires rotational pressure to be inserted into a slot. Turning the bolt causes the threads to move the complementary slot or nut upward against the inclined plane. The greater the torque, or turning force, the greater the pressure pulling the nut forward along the threads. This in turn creates tension in the bolt and a clamping force that presses the two components together. A higher number or a denser arrangement of threads can strengthen the joint. In addition, cutting threads into the bolt after it has been heat-treated also improves thread strength.

- Mechanical Forces: The act of tightening a bolt engages several different types of mechanical force that help the resultant joint remain secure. The main forces generated by bolt installation include:
- Clamping Force: This is a type of compression that the bolt applies to the joint, holding the two components together.
- **Preloading Force:** Turning the bolt causes the threads to engage and stretch, which produces the preload force that keeps the threads in place.
- **Shear Force:** The shear force is the transverse pressure working against the bolt in a perpendicular direction. It can be present alone or in combination with tension force.
- Tension Force: Tension force applies to the length of the bolt, providing pressure along its vertical dimension, rather than its width.

The clamping force accomplishes the task of holding multiple parts together, and is determined by the difference between the preloading force and the tension force. When the strength of the tension force equals that of the preload force, the bolt fails and the joint breaks apart.

Bolts come in many varieties, such as T-Head or T-Slot bolts, and can be produced from a wide range of materials, but steel is the most common material used for most high-strength applications. Steel bolts are graded according to N / mm squared for tensile strength as compared to yield strength. For example, a steel bolt with a rating of 5.5 will provide roughly 500 N /mm² of tensile strength and approximately 400 N / mm² of yield strength. Other popular bolt materials, such as corrosion-resistant stainless steel, alloys, and composite materials can be rated in similar fashion.

3.1.2. Product uses & applications

The products find application in the following:

- a. Transportation industries, Railways, aircraft, wagon, bicycles, automobile, body builders, etc.
- b. Electrical industries like manufacturing of transformer, electric motors, fans etc.
- c. Building activities such as construction of bridges, fabrication of various steel structures etc.
- d. Other heavy and light industries, steel and wooden furniture, machine tools, Agricultural machines and agricultural implements etc.

3.2. GLOBAL MARKET OUTLOOK

Bolts and Nuts are internationally classified under the following HS codes:

- 731815 Threaded screws and bolts, of iron or steel, whether or not with their nuts and washers (excluding coach screws and other wood screws, screw hooks and screw rings, self-tapping screws, lag screws, stoppers, plugs and the like, threaded)
- **731816** Nuts of iron or steel

3.2.1 Major Global Exporters

HS Code: 731815

Rank	Exporting countries	Value/ Quantity	2017	2018	2019	2020	2021
		USD('000)	2,413,429	3,070,497	3,073,951	3,237,274	3,600,955
1	China	Ton	1,443,126	1,622,833	1,572,435	1,466,654	1,509,053
		USD/Ton	1,672	1,892	1,955	2,207	2,386
	T · ·	USD('000)	2,195,880	2,481,850	2,290,296	2,017,628	2,610,363
2	Taipei, Chinese	Ton	853,236	902,184	828,285	720,223	812,754
	Cimicsc	USD/Ton	2,574	2,751	2,765	2,801	3,212
		USD('000)	2,757,445	3,031,201	2,838,898	2,616,208	3,105,743
3	Germany	Ton	485,962	495,227	478,160	423,354	474,135
		USD/Ton	5,674	6,121	5,937	6,180	6,550
	United	USD('000)	2,087,159	2,044,602	2,063,934	1,676,056	1,931,929
4	States of	Ton	527,834	533,859	523,203	411,359	376,985
	America	USD/Ton	3,954	3,830	3,945	4,074	5,125
		USD('000)	1,226,978	1,336,284	1,215,844	1,039,755	1,322,745
6	Italy	Ton	336,678	331,957	316,127	266,920	309,394
		USD/Ton	3,644	4,025	3,846	3,895	4,275
		USD('000)	1,571,814	1,632,706	1,513,264	1,302,542	1,577,118
5	Japan	Ton	226,582	233,894	208,046	172,225	209,968
		USD/Ton	6,937	6,981	7,274	7,563	7,511
		USD('000)	256,261	294,110	305,924	240,433	379,525
7	India	Ton	120,389	124,423	128,663	95,734	166,893
		USD/Ton	2,129	2,364	2,378	2,511	2,274
		USD('000)	506,607	519,346	510,458	445,507	517,028
9	Korea	Ton	135,990	141,827	137,430	118,117	131,273
4657		USD/Ton	3,725	3,662	3,714	3,772	3,939
		USD('000)	457,599	450,420	429,366	409,117	462,734
8	Netherland	Ton	138,869	126,061	118,910	98,202	127,717
5 7 9 8		USD/Ton	3,295	3,573	3,611	4,166	3,623
		USD('000)	187,789	256,288	246,623	223,091	328,053
10	Turkey	Ton	71,050	87,292	88,484	84,627	114,378
10		USD/Ton	2,643	2,936	2,787	2,636	2,868
		USD('000)	4,474,376	5,194,692	4,704,092	4,137,065	4,702,686
11	Others	Ton	1,072,044	1,345,536	1,114,483	873,454	920,219
		USD/Ton	4,174	3,861	4,221	4,736	5,110
		USD('000)	18,135,337	20,311,996	19,192,650	17,344,676	20,538,879
Т	OTAL	Ton	5,411,760	5,945,093	5,514,226	4,730,869	5,152,769
		USD/Ton	3,351	3,417	3,481	3,666	3,986

HS Code: 731816

Rank	Exporting countries	Value/ Quantity	2017	2018	2019	2020	2021
		USD('000)	925,477	1,201,387	1,161,588	1,254,335	1,428,499
1	China	Ton	521,968	595,164	548,587	516,922	574,473
		USD/Ton	1,773	2,019	387 1,161,588 1,254,335 164 548,587 516,922 2019 2,117 2,427 556 897,104 731,365 577 274,868 213,782 175 3,264 3,421 296 908,181 820,872 173 115,090 100,748 335 7,891 8,148 337 670,060 566,055 913 82,416 67,573 337 8,130 8,377 308 691,148 564,272 333 13,331 15,032 214 198,329 174,701 462 37,980 33,945 398 5,222 5,147 336 70,727 55,056 216 24,242 18,123 3683 2,918 3,038 437 200,123 186,206 254 27,939 23,980 308 7,163 7,765	2,487	
	Trainai	USD('000)	895,411	995,556	897,104	731,365	1,044,051
2	Taipei, Chinese	Ton	298,487	313,577	274,868	213,782	281,187
	Crimicse	USD/Ton	SD('000) 925,477 1,201,387 1,161,588 1,254,360 1,773 2,019 2,117 2,48 2,019 2,117 2,48 2,019 2,117 2,48 2,019 2,117 2,48 2,019 2,117 2,48 2,010 2,117 2,48 2,010 2,117 3,264 3,48 3,13,577 2,74,868 2,13,74 2,010 3,000 3,175 3,264 3,48 3,48	3,421	3,713		
		USD('000)	826,097	917,996	908,181	820,872	985,740
3	Germany	Ton	115,140	117,173	115,090	100,748	116,521
		USD/Ton	7,175	7,835	7,891	8,148	8,460
		USD('000)	683,754	715,337	670,060	566,055	710,916
4	Japan	Ton	85,364	87,913	82,416	67,573	84,704
		USD/Ton	8,010	8,137	8,130	8,377	8,393
	United	USD('000)	685,642	680,308	691,148	564,272	619,828
6	States of	Ton	61,905	62,798	51,847	37,537	51,442
	America	USD/Ton	11,076	10,833	13,331	15,032	12,049
		USD('000)	191,886	207,214	198,329	174,701	201,597
5	Korea	Ton	40,248	41,462	37,980	33,945	36,830
		USD/Ton	4,768	4,998	691,148 564,272 51,847 37,537 13,331 15,032 198,329 174,701 37,980 33,945 5,222 5,147 70,727 55,056 24,242 18,123 2,918 3,038 200,123 186,206	5,474	
		USD('000)	61,869	70,336	70,727	55,056	88,202
7	India	Ton	23,411	26,216	24,242	18,123	31,221
		USD/Ton	521,968 595,164 548,587 n 1,773 2,019 2,117 n) 895,411 995,556 897,104 298,487 313,577 274,868 n 3,000 3,175 3,264 n) 826,097 917,996 908,181 115,140 117,173 115,090 n 7,175 7,835 7,891 n) 683,754 715,337 670,060 85,364 87,913 82,416 n 8,010 8,137 8,130 n) 685,642 680,308 691,148 n 11,076 10,833 13,331 n) 191,886 207,214 198,329 40,248 41,462 37,980 n 4,768 4,998 5,222 n 40,248 41,462 37,980 n 4,768 4,998 5,222 n 2,411 26,216 24,242 n 2,643 2,683 2,918 n) 172,350 198,437 200,123 25,654 27,154 27,939 n 6,718 7,308 7,163 n) 51,018 62,671 67,454 13,976 16,532 20,110 n 3,650 3,791 3,354 n) 127,887 116,651 105,955 26,213 21,876 18,654 n 4,879 5,332 5,680 n) 1,206,038 1,358,085 1,328,134 1 265,575 257,215 240,710 n 4,541 5,280 5,518 n) 5,827,429 6,523,978 6,298,803 5 1,477,941 1,567,080 1,442,443 1	3,038	2,825		
		USD('000)	172,350	198,437	200,123	186,206	218,136
9	Italy	Ton	25,654	27,154	27,939	23,980	28,090
		USD/Ton	6,718	7,308	4 548,587 516,922 9 2,117 2,427 6 897,104 731,365 7 274,868 213,782 5 3,264 3,421 6 908,181 820,872 3 115,090 100,748 5 7,891 8,148 7 670,060 566,055 3 82,416 67,573 7 8,130 8,377 8 691,148 564,272 8 51,847 37,537 3 13,331 15,032 4 198,329 174,701 2 37,980 33,945 8 5,222 5,147 6 70,727 55,056 6 24,242 18,123 3 2,918 3,038 7 200,123 186,206 4 27,939 23,980 8 7,163 7,765 1 67,454 <t< td=""><td>7,766</td></t<>	7,766	
		USD('000)	51,018	62,671	67,454	60,299	89,341
8	Turkey	Ton	13,976	16,532	20,110	17,097	24,743
		USD/Ton	3,650	3,791	3,354	3,527	3,611
		USD('000)	127,887	116,651	105,955	90,047	109,700
10	Netherlands	Ton	26,213	21,876	18,654	15,914	20,750
		USD/Ton	4,879	5,332	5,680	5,658	5,287
		USD('000)	1,206,038	1,358,085	1,328,134	1,151,608	1,330,086
11	Others	Ton	265,575	257,215	240,710	147,649	159,290
		USD/Ton	4,541	5,280	5,518	7,800	8,350
		USD('000)	5,827,429	6,523,978	6,298,803	5,654,816	6,826,096
Т	OTAL	Ton	1,477,941	1,567,080	1,442,443	1,193,270	1,409,251
		USD/Ton	3,943	4,163	4,367	4,739	4,844

3.2.2 Major Global Importers

HS Code: 731815

Rank	Importing countries	Value/ Quantity	2015	2016	2017	2018	2019
		USD('000)	5,332,373	4,785,747	5,153,815	6,020,470	5,841,885
1	United States of	Ton	1,606,723	1,511,588	1,544,328	1,769,259	1,638,850
	America	USD/Ton	3,319	3,166		5,153,815 6,020,470 1,544,328 1,769,259 3,337 3,403 3,993,399 4,453,242 987,158 1,044,994 4,045 4,262 2,738,779 2,991,347 346,800 365,226 7,897 8,190 3,121,441 3,220,670 322,682 316,940 9,673 10,162 1,702,145 1,834,098 350,597 372,045 4,855 4,930 1,508,565 1,643,887 2,149,639 2,092,625 702 786 1,301,563 1,413,683 305,320 313,892 4,263 4,504 1,133,202 1,241,080 307,638 302,134 3,684 4,108 988,646 1,085,157 153,913 164,476 6,423 6,598 929,068 1,032,872 208,034 222,034 4,466 4,652 18,403,898 20,563,623	3,565
		USD('000)	3,467,271	3,569,316			4,020,040
2	Germany	Ton	851,694	898,173			939,665
		USD/Ton	4,071	3,974			4,278
		USD('000)	2,708,584	2,495,856			3,024,594
3	Mexico	Ton	305,971	310,255			363,853
		USD/Ton	8,852	8,045	7,897	8,190	8,313
		USD('000)	2,877,820	2,937,849	3,121,441	3,220,670	2,838,988
4	China	Ton	286,643	303,485	322,682	316,940	266,956
5		USD/Ton	10,040	9,680	9,673	10,162	10,635
		USD('000)	1,593,677	1,613,149	1,702,145	1,834,098	1,735,715
5	France	Ton	341,695	341,288	350,597	372,045	359,081
		USD/Ton	4,664	4,727	4,855	4,930	4,834
	6 Canada	USD('000)	1,480,345	1,421,303	1,508,565	1,643,887	1,658,628
6		Ton	1,595,775	1,698,407	2,149,639	2,092,625	2,026,229
		USD/Ton	928	837	702	786	819
	TT 11 1	USD('000)	1,320,394	1,268,609	1,301,563	1,413,683	1,369,001
7		Ton	285,163	300,070	305,320	313,892	305,302
	Tangaom	USD/Ton	4,630	4,228	4,263	4,504	4,484
		USD('000)	852,154	933,375	1,133,202	1,241,080	1,152,816
8	Canada United Kingdom Netherlands Thailand	Ton	240,061	268,059	307,638	302,134	285,485
		USD/Ton	3,550	3,482	3,684	4,108	4,038
		USD('000)	912,341	924,515	988,646	1,085,157	1,039,262
9	Thailand	Ton	141,793	150,496	153,913	164,476	163,996
		USD/Ton	6,434	6,143	6,423	6,598	6,337
		USD('000)	903,141	883,577	929,068	1,032,872	969,021
10	Czech Republic	Ton	186,951	210,050	208,034	222,034	218,425
		USD/Ton	4,831	4,207	4,466	4,652	4,436
		USD('000)	16,973,404	16,774,268	18,403,898	20,563,623	18,968,037
11	Others	Ton	4,261,570	4,177,640	4,490,131	4,636,464	4,339,277
		USD/Ton	3,983	4,015	4,099	4,435	4,371
		USD('000)	38,421,504	37,607,564	40,974,521	45,500,129	42,617,987
	World	Ton	10,104,039	10,169,511	11,166,240	11,600,089	10,907,119
		USD/Ton	3,803	3,698	3,670	3,922	3,907

HS Code: 731816

Rank	Importing countries	Value/ Quantity	2017	2018	2019	2020	2021
	II. 1. 1.0	USD('000)	1,134,825	1,297,790	1,240,694	1,011,600	1,375,802
1		Ton	293,328	328,484	301,770	238,932	314,109
		USD/Ton	3,869	3,951	4,111	4,234	4,380
	Germany	USD('000)	576,866	654,170	592,091	526,635	677,591
2	Germany	Ton	149,318	162,278	137,540	120,136	147,972
		USD/Ton	3,863	4,031	4,305	4,384	4,579
		USD('000)	632,319	639,789	548,045	513,459	540,798
3	China	Ton	57,895	57,136	47,106	44,303	45,973
		USD/Ton	10,922	11,198	11,634	11,590	11,763
		USD('000)	470,582	516,205	511,213	423,190	533,922
4	Mexico	Ton	96,218	-			449,720
		USD/Ton	4,891	#DIV/0!	#DIV/0!	#DIV/0!	1,187
		USD('000)	336,786	355,720	357,030	283,970	334,668
5	Canada	Ton	388,740	370,822	407,729	340,879	335,874
		USD/Ton	866	959	876	833	996
	6 France	USD('000)	248,257	268,094	251,530	207,818	217,965
6		Ton	40,126	41,214	43,103	38,919	38,744
		USD/Ton	6,187	6,505	5,836	76 833 30 207,818 03 38,919 36 5,340 57 133,386 11 37,777 21 3,531	5,626
		USD('000)	105,915	142,949	39,557	133,386	188,899
7	Poland	Ton	33,697	40,653	11,911	37,777	43,492
		USD/Ton	3,143	3,516	3,321	3,531	4,343
		USD('000)	202,707	223,121	215,095	166,382	188,477
8	Japan	Ton	37,474	38,349	39,205	31,449	34,770
		USD/Ton	5,409	5,818	5,486	5,291	5,421
	TT '1 1	USD('000)	198,087	212,701	201,489	160,646	183,138
9		Ton	35,768	37,707	33,380	26,022	32,130
	Kingdom	USD/Ton	5,538	5,641	6,036	3,305 4,384 3,045 513,459 7,106 44,303 4,634 11,590 1,213 423,190 4,729 340,879 876 833 3,530 207,818 3,103 38,919 3,836 5,340 9,557 133,386 9,911 37,777 3,321 3,531 3,095 166,382 9,205 31,449 3,486 5,291 4,489 160,646 3,380 26,022 3,036 6,173 3,365 136,107 7,570 23,573 3,143 5,774 2,564 1,093,782 3,984 1,995 3,878 1,995,772	5,700
		USD('000)	163,027	178,907	169,365	136,107	180,013
10	Thailand	Ton	25,143	27,398	27,570	23,573	27,538
		USD/Ton	00) 163,027 25,143 on 6,484	6,530	6,143	5,774	6,537
		USD('000)	2,264,342	2,560,023	2,449,515	2,182,420	2,809,939
11	Others	Ton	1,219,020	1,338,471	1,234,564	1,093,782	1,222,679
		USD/Ton	1,858	1,913	1,984	1,995	2,298
		USD('000)	6,333,713	7,049,469	6,575,624	5,745,613	7,231,212
	TOTAL	Ton	2,376,727	2,442,512	2,283,878	1,995,772	2,693,001
		USD/Ton	2,665	2,886	2,879	2,879	2,685

3.3. ESTIMATE OF DOMESTIC DEMAND

3.3.1. Local Production

Currently there are a few local manufacturing units in Oman. details about them are provided in the analysis of competition.

3.3.2. Foreign Trade - Imports

3.3.2.1.Imports – 2017 to 2021

HS Code	Units	2017	2018	2019	2020	2021
	Value in RO	14,761,205	16,496,092	13,034,960	11,668,760	8,157,116
73181500	Quantity in KG	20,553,017	17,916,445	15,167,540	9,878,094	6,567,342
	RO/Kg	0.718	0.921	0.859	1.181	1.242
	Value in RO	955,057	894,679	1,050,818	1,248,770	975,434
73181600	Quantity in KG	662,728	375,428	687,100	545,025	565,049
	RO/Kg	1.441	2.383	1.529	2.291	1.726
Imported Quantity - Grand Total (Kg)		21,215,745	18,291,873	15,854,640	10,423,119	7,132,391

(Source: Foreign Trade Statistics, ROP)

3.3.2.2.Import Sources **-** 2021

73181500

Country	Value in RO	Weight in Kg	RO/Ton	% of Total
UAE	6,035,840	5,150,984	1,172	78%
China	397,669	781,530	509	12%
India	422,905	322,752	1,310	5%
Saudi Arabia	117,272	73,190	1,602	1%
Turkey	48,350	56,260	859	1%
Qatar	237,619	26,723	8,892	
Taiwan	14,942	19,283	775	
Germany	218,922	17,105	12,799	
Oman	16,127	13,697	1,177	
Hong Kong	38,220	13,687	2,792	%
Bahrain	22,219	11,706	1,898	
United States	77,927	10,206	7,635	an
Japan	65,689	9,978	6,583	Less than 1
Egypt	3,637	7,413	491	ess
Singapore	22,405	7,413	3,022	
Luxembourg	95,431	7,031	13,573	
United Kingdom	64,869	6,934	9,355	
Portugal	11,295	6,183	1,827	
Italy	45,703	6,181	7,394	

Country	Value in RO	Weight in Kg	RO/Ton	% of Total
Belgium	67,241	3,398	19,788	
Vietnam	2,921	3,334	876	
Latvia	280	2,767	101	
Netherlands	40,537	1,604	25,272	
France	17,272	1,424	12,129	
Malaysia	5,579	1,090	5,118	
Spain	5,708	974	5,860	
Oman Free zone	903	784	1,152	
Switzerland	20,547	562	36,560	
Kuwait	1,132	543	2,085	
Nigeria	5,971	464	12,869	
Palau	630	403	1,563	
Canada	811	345	2,351	
Philippines	7,790	297	26,229	
South Africa	1,342	163	8,233	
Greece	52	150	347	
Thailand	897	141	6,362	
Korea	1,193	128	9,320	
Brazil	54	100	540	
Romania	2,141	65	32,938	
Denmark	1,383	41	33,732	
Georgia	252	36	7,000	
Sweden	2,650	33	80,303	
Austria	211	32	6,594	
Croatia	207	30	6,900	
United States Minor Outlying islands	972	28	34,714	
Norway	1,777	25	71,080	
Czech Republic	1,582	21	75,333	
Australia	925	18	51,389	
Finland	1,265	16	79,063	
Indonesia	345	13	26,538	
Poland	110	13	8,462	
Guernsey	160	11	14,545	
Pakistan	68	10	6,800	
Swaziland	2,300	6	383,333	
New Zealand	385	5	77,000	
Sri Lanka	123	5	24,600	
Ireland	998	4	249,500	
Argentina	656	1	656,000	
Colombia	1	1	1,000	
Hungary	33	1	33,000	
Iraq	443	1	443,000	
Mexico	223	1	223,000	
Slovenia	6	-		
Total	8,157,117	6,567,344	1,242	

 $(Source: For eign\ Trade\ Statistics,\ ROP)$

73181600

Country	Value in RO	Weight in Kg	RO/Ton	% of Total
China	251,703	352,511	714	62%
United Arab Emirates	387,011	123,191	3,142	22%
India	74,711	69,832	1,070	12%
Qatar	58,939	4,645	12,689	1%
Germany	38,993	3,817	10,216	1%
Japan	16,696	1,768	9,443	
Italy	8,717	1,671	5,217	
Luxembourg	31,245	1,519	20,569	
United States	48,611	1,511	32,171	
Latvia	4,064	923	4,403	
Turkey	6,841	907	7,542	
Singapore	1,342	576	2,330	
Belgium	8,415	521	16,152	
France	4,422	342	12,930	
Philippines	2,595	302	8,593	
Netherlands	5,458	277	19,704	
United Kingdom	5,316	166	32,024	
Saudi Arabia	8,748	146	59,918	
Bahrain	268	89	3,011	
Austria	857	68	12,603	
Korea	350	42	8,333	1%
Switzerland	650	40	16,250	Less than 1%
Norway	1,412	31	45,548	ss th
Canada	1,404	30	46,800	Lee
Sri Lanka	1,053	26	40,500	
Egypt	1,065	17	62,647	
New Zealand	594	17	34,941	
Taiwan	919	15	61,267	
Thailand	167	12	13,917	
Pakistan	15	10	1,500	
Finland	50	9	5,556	
Australia	2	6	333	
Hong Kong	2,075	5	415,000	
Algeria	63	3	21,000	
Kuwait	214	3	71,333	
Malaysia	385	2	192,500	
Czech Republic	57	-		
Hungary	3	-		
Indonesia	2	-		
Total	975,432	565,050	1,311,866	100%

3.3.2.3. Major Traders

Listed below are some of the traders in Oman

- Asia Bolts Industry (FZC) LLC
- Ultimate Hardware Solutions LLC
- Industrial Supplies Centre LLC
- Blue Target Trading LLC
- Vector Enterprises

3.3.3. Foreign Trade - Exports

3.3.3.1.Exports - 2017 to 2021

HS Code	Units	2017	2018	2019	2020	2021
	Value in RO	92,023	19,016	121,248	61,446	33,815
73181500	Quantity in KG	160,371	51,466	137,508	99,492	46,938
	RO/Kg	0.574	0.369	0.882	0.618	0.720
	Value in RO	150	797	1,059	146	823
73181600	Quantity in KG	99	780	624	135	312
RO/Kg		1.515	1.022	1.697	1.081	2.638
Exported Quantity - Grand Total (Kg)		160,470	52,246	138,132	99,627	47,250

(Source: Foreign Trade Statistics, ROP)

3.3.3.2.Export Destinations - 2021

73181500

Country	Value in RO	Weight in Kg	RO/Ton	% of Total
United Arab Emirates	<i>7,</i> 595	26,098	291	56%
Saudi Arabia	10,605	10,601	1,000	23%
Bahrain	15,439	9,562	1,615	20%
Qatar	144	477	302	1%
United Kingdom	33	200	165	0%
Total	33,816	46,938		100%

(Source: Foreign Trade Statistics, ROP)

3181600

Country	Value in RO	Weight in Kg	RO/Ton	% of Total
Kuwait	568	310	1,832	99%
UAE	255	2	127,500	1%
Total	823	312	2,638	

 $(Source: For eign\ Trade\ Statistics,\ ROP)$

3.3.4. Foreign Trade - Re-Exports

3.3.4.1.Re-Exports - 2017 to 2021

HS Code	Units	2017	2018	2019	2020	2021
	Value in RO	690,725	827,461	659,791	456,482	496,949
73181500	Quantity in KG	927,964	1,189,950	727,427	739,625	561,615
	RO/Kg	0.744	0.695	0.907	0.617	0.885
	Value in RO	176,769	142,271	82,581	215,209	80,331
73181600	Quantity in KG	82,771	134,904	22,585	84,680	19,186
RO/Kg		2.136	1.055	3.656	2.541	4.187
Exported Quantity - Grand Total (Kg)		1,010,735	1,324,854	750,012	824,305	580,801

(Source: Foreign Trade Statistics, ROP)

3.3.4.2.Re-Export Destinations - 2021

73181500

Country	Value in RO	Weight in Kg	RO/Ton	% of Total
Qatar	91,149	225,639	404	40%
Oman Freezone	250,868	155,889	1,609	28%
UAE	89,043	115,464	771	21%
Somalia	16,304	27,999	582	5%
Saudi Arabia	17,504	16,950	1,033	3%
Tanzania	3,891	11,916	327	2%
Others	28,190	7,760		
Total	496,949	561,617	885	

(Source: Foreign Trade Statistics, ROP)

73181600

Country	Value in RO	Weight in Kg	RO/Ton	% of Total
Oman Freezone	12,365	7,082	1,746	37%
Qatar	8,637	6,752	1,279	35%
United Arab Emirates	52,693	4,724	11,154	25%
Iran	815	274	2,974	1%
Malaysia	30	115	261	1%
Singapore	124	99	1,253	1%
Others	5,668	139		
Total	80,332	19,185	4,187	100%

 $(Source: For eign\ Trade\ Statistics,\ ROP)$

3.3.5. Estimated Demand / Consumption

It may be noted that the data regarding the local production for the past years is not available. However discussions with the industry experts indicate that the local production of fasteners during the year 2021 could be pegged at about 3000 tons. Considering the above, the following table illustrates the net imports of fasteners (Imports – exports – re-exports) in Oman for the period 2017 to 29020 and the consumption (Net imports + Local production) for the year 2021.

All figures in Tons

Units	2017	2018	2019	2020	2021		
Local Production		NA					
Import	20,553	17,916	15,168	9,878	6,567		
Export	160	51	138	99	47		
Re-Export	928	1,190	727	740	562		
Net Imports	19,465	16,675	14,303	9,039			
Demand/ Local Consumption					8,959		

3.4. DEMAND PROJECTION

While the overall output construction / fabrication / oil and gas sectors have been showing a declining trend in the past few years, the increased oil prices and the government stimulus to kick start the economy are expected to fuel moderate growth in the subsequent years. Considering this, the expected demand for fasteners in Oman is illustrated in the following table.

Year	2021	2022	2023	2024	2025	2026
Demand (Tons)	8,959					
Projected Growth rate (%)		3%	3%	3%	3%	3%
Projected Demand (Tons)		9,228	9,504	9,790	10,083	10,386

3.5. EXPORT POTENTIAL TO GCC COUNTRIES

The import into the various GCC markets (illustrated below) can be considered as the potential for exports for a local manufacturer in Oman. However, as there very limited exports from Oman currently, the financial projections do not consider export of fasteners from the project.

• 731815

HS Code 731815	Value/ Quantity	2017	2018	2019	2020
Their d Augle	USD('000)	163,783	156,690	147,407	136,464
United Arab Emirates	Ton	61,254	55,271	60,937	53,064
Elillates	USD/Ton	2,674	2,835	2,419	2,572
	USD('000)	112,038	128,385	123,294	129,977
Saudi Arabia	Ton	44,364	43,304	47,205	56,170
	USD/Ton	2,525	2,965	2,612	2,314
	USD('000)	40,055	39,026	33,649	21,356
Kuwait	Ton	10,709	8,580	6,282	3,621
	USD/Ton	3,740	4,548	5,356	5,898
	USD('000)	10,183	9,012	9,296	12,488
Bahrain	Ton	3,346	2,309	2,920	3,828
	USD/Ton	3,043	3,903	3,184	3,262
	USD('000)	34,985	38,643	31,441	25,745
Qatar	Ton	12,189	13,430	10,012	9,002
	USD/Ton	2,870	2,877	3,140	2,860
	USD('000)	361,044	371,756	345,087	326,030
TOTAL	Ton	131,862	122,894	127,356	125,685
	USD/Ton	2,738	3,025	2,710	2,594

• 731816

HS Code 731816	Value/ Quantity	2017	2018	2019	2020
Timitad Augla	USD('000)	20,538	20,326	19,644	18,372
United Arab Emirates	Ton	38,139	44,087	43,306	40,093
Elillates	USD/Ton	539	461	454	458
	USD('000)	8,746	7,989	6,695	9,066
Saudi Arabia	Ton	17,686	20,222	20,807	22,054
	USD/Ton	495	395	322	411
	USD('000)	525	306	343	222
Kuwait	Ton	4,407	3,724	5,650	3,811
	USD/Ton	119	82	61	58
	USD('000)	317	285	282	297
Bahrain	Ton	1,262	1,299	1,257	1,105
	USD/Ton	251	219	224	269
	USD('000)	2,683	2,392	1,530	1,738
Qatar	Ton	7,346	6,810	5,636	4,752
	USD/Ton	365	351	271	366
	USD('000)	32,809	31,298	28,494	29,695
TOTAL	Ton	68,840	76,142	76,656	71,815
	USD/Ton	477	411	372	413

3.6. COMPETITION ANALYSIS

There are two major manufacturers in Oman. In addition to supply by the local manufacturers, the demand is catered to by the major traders.

3.6.1. Major Local Manufacturers

• INSCO Fasteners (https://www.inscofasteners.com/about.html)

INSCO Fasteners located in Phase 7 in Sohar Industrial Area is a manufacturer, stockholder and distributor of petrochemical grade bolting and special fasteners for the Oil, Gas and Petrochemical industries. With over 12,500 square meters of land they have all the manufacturing processes in house. The processes handled in-house include forging, machining, heat treatment and coating, The unit has been setup with technical collaboration and partnership with India's Kapil Enterprises.

INSCO is manufacturing stud bolts in ASTM A193 Grade B7, B7M, L7, L7M, B16, B8, B8M and L43, with corresponding nuts as per A 194 Grade 2H, 2HM, 4, 7, 8, 8M, 8T, L4, 7 and 7M

INSCO also manufactures complete range of hexagonal bolts & nuts as per ISO 4014, 4017, 4032 and 4762 in grades 8.8, 10.9 and 12.9 with corresponding hexagon nuts as per grades 8, 10 and 12

INSCO manufactures bolts from M-24 diameter to M-64 and up to 1000 mm long. They also produce Stud bolts and fasteners used for the water industry all over Middle East. Stud bolts and hexagon bolts are in high tensile grade B7, B7M, B8, B8M, L7, L7M, 8.8, 10.9, 12.9 in Hex bolts and nuts and fasteners in DIN, ASTM, ASME, IS and ISO standards like DIN EN ISO 898-1, ASTM A193 and A 194

• Gulf Studs LLC (https://gulfstuds.com/about-us/)

Gulf Studs LLC manufactures a range of fasteners that finds application in the Oil & Gas, Petroleum Industry, General & Civil Engineering, Power & Energy, Automotive, Construction, Transmission Tower Lines, Precast Concrete, Marine, Shipping, Steel Fabrication and Heavy Machinery.

Gulf Studs LLC also supplies assembly & accessories of All kind of Anchor Bolt (J- Type, L- Type, Vertical Type & U-Type), Hex Bolts Nuts and Washers, Custom made Fasteners, special Fabricated (Design-Based) products.

3.7. MARKETING MIX STRATEGY OF COMPETITORS

3.7.1. Product

The Bolts and Nuts are of different sizes and the specifications are based on the end-use requirements.

3.7.2. Pricing

Based on the brief primary survey and on secondary research, the Bolts and Nuts are sold in the range of RO 540 – 770 (USD 1,400 – 2,000 per ton).

3.7.3. Promotion

The existing players promote their products mainly through contacts with construction companies, fabricators as well as distributors / dealers. The major players use the digital platform especially websites detailing their capabilities for promoting their product / services.

3.7.4. Trade Credit

The industry practice is to offer a reasonable credit period depending on the credit worthiness of the client. Often discounts of 5 – 10 percent are also given to the clients.

3.7.5. Distribution

The products are distributed directly to contractors / fabricators as well as traders as per their requirement.

3.8. Proposed Marketing Mix Strategy For The Company

3.8.1. Product Mix

The unit shall produce Bolt of 6 mm to 18 mm Diameter & Length of 20 mm to 150 mm and the associated nuts.

3.8.2. Target Market

The project shall focus on the local market only.

Though analysis of the GCC imports indicates potential for exports, the past trend of exports to GCC countries from Oman is not encouraging.

3.8.3. Pricing

Based on the competition expected from the local players and from imports, the average selling price of Bolts and Nuts is considered at RO 610 per ton (USD 1,580 per ton).

3.8.4. Promotion

The company shall concentrate on building healthy personal contacts with various segments mainly in fabrication / construction industry. The plant manager shall be responsible for sales as well. Distribution

3.8.5. Distribution

The products shall be distributed directly to contractors / fabricators as well as traders as per their requirement. A pickup has been provided in the project for the distribution of the products.

3.9. PROJECTED MARKET SHARE

The unit with a production capacity of 1,080 MT per day can effectively leverage its capability to service the target market.

Detail	2024	2025	2026	2027	2028
Projected Demand (Tons)	9,790	10,083	10,386	10,697	11,018
Estimated sales (Tons)	432	540	648	756	756
Market share (%)	4.4%	5.4%	6.2%	7.1%	6.9%
Capacity utilization (%) - Total Capacity of 1,080 tons	40%	50%	60%	70%	70%

The project shall operate on a single shift basis. However, as the sales / production improve, the unit will have to hire additional manpower to support enhanced level of operations.

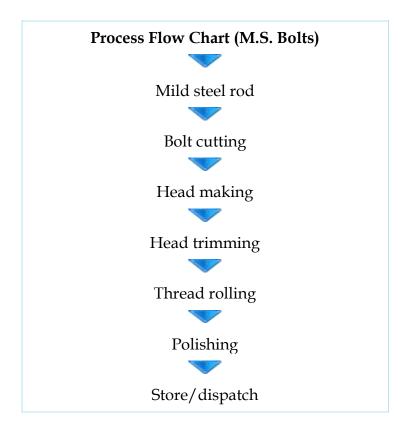
4. TECHNICAL ANALYSIS

4.1. LOCATION

The proposed project can be located either at Sohar Industrial City. The referred locations are taking proximity to raw material and the target market into consideration.

4.2. MANUFACTURING PROCESS

The raw material used for manufacture of bolt is MS Rounds. The rounds are pickled in the acid tanks, washed and drawn in a drawing machine. The cleaned rod is fed into the cold heading machine. In the machine, one end of the rod is cut into the desired length with cutting stroke and simultaneously the head formation takes at other end. The pins are then trimmed in the trimming machine. In quality bolts, the lower side of the head is also faced. Threading is done in the thread rolling machines.



While manufacturing nuts, the hexagonal rod of desired size is procured and the nuts are cut on the automatic nut-cutting machine. Cut nuts blanks are drilled and tapped on the nut-tapping machine. Finally, these are deburred in the polishing barrel. The process involved is depicted in the following flow process chart.

Typically at the end of the manufacturing process, nuts and bolts are heat treated for increasing their overall strength.

4.3. LAND & BUILDING

The total land area required for the project is around 1,200 Sq. M. Building area required for the project is estimated at 1,050 Sq. Meters. It will be taken on lease. Lease rent will be RO 2.5 per square meter per month.

4.4. MACHINERY

The major machinery required for the project is the automated Bolts and Nuts making machine. Major suppliers are available in India and China.

MAIN PLANT AND MACHINERY				
BOLT FORMING	Load in KW			
Cold Head Forging Machine - To produce Bolt of 6 mm to 18 mm Diameter & Length of 20 mm to 150 mm	11.25			
Head Trimming Machine	7.50			
Thread Rolling Machine	11.25			
Wire Drawing Machine	3.75			
Wire Pointing Machine	0.75			
NUT POLISHING				
Automatic Nut Forming Plant	18.75			
Nut Tapping Machine	2.25			
Steel Polishing Barrel	3.00			

The details of the main and auxiliary machineries required for the project is as detailed in Annexure 1.3.

4.5. PLANT CAPACITY

The capacity of the plant for producing bolts & nuts per annum (based on 8 hours of working per day) is 1,080 tons. The estimated production and the capacity utilization are detailed in the following table:

Details	Year 1	Year 2	Year 3	Year 4	Year 5
Installed capacity (Tons)	1,080	1,080	1,080	1,080	1,080
Capacity utilization	40%	50%	60%	70%	70%
Actual Production / sales considered for financial Projection (Tons)	432	540	648	756	756

4.6. VEHICLES

One pickup has been considered for movement of raw materials as well as finished goods and one forklift has been considered for internal material movement. Details of Vehicles are provided in Annexure 1.4.

4.7. RAW MATERIALS AND CONSUMABLES

Steel rods are the main raw materials. Consumables are Lubricating Oil, Acids, cotton wastes etc. Details are in Annexure 2.1.

The following table illustrates the requirement of raw materials (including 2% wastage) and Consumables at full capacity utilization of bolts & nuts, i.e., for production of 1,080 tons of nuts and bolts.

Item	Quantity (Tons)	Rate - RO per Ton
MS Rods	707	269
Hexagonal Rods	395	269
Total	1,102	

4.8. UTILITIES

4.8.1. Water

Water is required for mainly human consumption. It is estimated that 600 cubic metres of water is required per annum.

4.8.2. Electricity

Electricity is used for machine operations and for general purpose lighting. The connected load is around 100 kW.

4.9. MANPOWER

It is estimated that 8 persons are required at the production department. The number of staff required in the administration and accounts department is estimated at 2. One person is proposed for the sales department. Omanization has been considered at 36%.

The details of annual wages with 40% additional benefits are detailed as below:

S. No	Department	No of Resource Personnel	Annual Wages (RO)
1	Production	8	50,568
2	Administration & Accounts	2	16,800
3	Sales	1	10,080
	Total	11	77,448

4.10. PROJECT IMPLEMENTATION

The total expected time for project implementation is around 12 months.

5. FINANCIAL ANALYSIS

5.1. Project Cost

The total cost of the project is estimated at RO 156,000. Details are given in Annexure – 1. The break-up is given below:

Details	Amount (RO)
Plant & Machinery	51,000
Vehicles and Internal Transport	19,000
Furniture & Office Equipment	10,000
Pre- Operative Expenses	12,000
Contingency & Escalation	5,000
Sub Total	97,000
Working Capital	59,000
TOTAL CAPITAL	156,000

5.1.1. Land & Building

The total extent of building is 1,050 Sq. M. An industrial shed will be rented for the project. Rent has been considered at RO 2.5 per sq. meter per month.

5.1.2. Plant & Machinery

The total cost of plant and machinery is estimated at RO 51,000. Details are given in Annexure- 1.3.

5.1.3. Vehicles & Internal Transport

The total cost of vehicles and internal transport is estimated at RO 19,000. Details are given in Annexure- 1.4.

5.1.4. Furniture & Office Equipment

The total cost of furniture and office equipment is estimated at RO 10,000. Details are given in Annexure- 1.5.

5.1.5. Pre-Operative Expenses

The pre-operative expenses include expenses for feasibility study, interest during project implementation, salaries and wages of project staff, travel and communication, legal fees, audit fees and other miscellaneous expenses. The total pre-operative expenses are estimated at RO 12,000. Details are given in Annexure- 1.6.

5.1.6. Contingency & Escalation

A provision of 5 % of the estimated cost of items including building, plant & machinery, vehicles etc., is provided in the Project cost towards price escalation and any unforeseen expenses. This works out to RO 5,000. Details are given in Annexure- 1.7

5.1.7. Working Capital

Following assumptions are made for computation of working capital.

Details	Period
Accounts Receivable	2 Months
Raw Materials	1 Month
Consumables & packing	1 Month
Utilities	1 Month
Factory Wages	1 Month
Administration Expenses	1 Month
Sales Expenses	1 Month
Work in Progress	2 Days
Finished Goods	10 Days
Finance Cost	1 Month
PAYABLES	
Raw Materials	1 Month

The working capital requirements for the first 4 years of operation are given below. The working capital requirement in the first year comes to RO 59,000. Details are given in Annexure 1.8.

Particulars	Year 1	2	3	4
Working Capital Requirement (RO '000)	59	68	80	89

5.2. MEANS OF FINANCE

It is proposed to finance the Project as indicated in the following table.

Means of Finance	Amount (RO)
Equity Capital (40% of Project Cost)	62,400
Term Loan from ODB @ 3% interest rate	58,200
Sub-Total	120,600
Commercial Loan for Working Capital	35,400
TOTAL	156,000

5.3. Cost of Sales

The cost of sale has been projected for the first ten years of operation (Annexure-2) and those of first five years are summarized as below:

Figures are in RO '000)

Details	Year 1	Year 2	Year 3	Year 4	Year 5
Raw Materials and consumables	127	159	190	222	222
Utilities	9	11	13	15	15
Factory Wages	51	52	68	70	72
PRIME COST	186	222	271	307	309
Rent for Land	32	32	32	32	32
Factory Overheads	3	3	4	4	4
Misc. Factory Exp.	4	5	6	7	7
FACTORY COST	225	262	312	349	351
Admin. Salaries	17	18	19	19	20
Admin. Expenses	7	7	7	7	8
TOTAL ADMIN EXPENSES	24	25	26	27	28
Sales Salaries	10	10	11	11	11
Sales Expenses	2	2	2	2	2
Advert.& Business Promotion	5	13	16	18	18
Total sales & distribution costs	17	25	28	31	32
OPERATING COST	266	312	366	407	411
Finance cost					
Int. on Institutional finance	2	2	1	1	1
Int. on working capital	2	2	2	2	2
Total finance cost	4	4	4	3	3
Non-cash expenses					
Depreciation	12	12	12	12	12
Prelim Expenses written off	12	0	0	0	0
Total Cost	294	328	382	423	426

5.3.1. Raw Materials

The cost of raw materials & consumables at 100% capacity utilization works out to RO 317,250 and the details are in Annexure 2.1.

5.3.2. Utilities

The total cost of utilities for working in full capacity is RO 21,396. The basis of estimate is given in Annexure 2.2.

5.3.3. Salaries & Wages

The cost of salaries and wages in the first year of operation is RO 77,448. Details are given in Annexure 2.3. Wages for the production staff has been increased by about 30% when the capacity utilization crosses 50%.

5.3.4. Factory Overheads

The annual expenses include repairs and maintenance, civil repairs, cost of spares, spare parts, insurance and vehicle expense and the same is estimated at RO 2,810 for the first year, RO 3,420 for the second and RO 3,515 for the third year. Details are given in Annexure- 2.4.

5.3.5. Administrative Expenses

The basis of estimates of administrative expenses excluding salaries & wages is given in Annexure 2.5 and it works out to RO 6,895 for the first year of operation.

5.3.6. Depreciation

Depreciation works out to RO 12,282. Depreciation calculation is given in annexure- 2.7. The following are the rates considered for the calculation of depreciation.

Assets	Life (years)	% of depreciation
Plant & Machinery	10	10
Vehicles and Internal Transport	4	25
Furniture & Office Equipment	5	20

5.3.7. Loan & Interest Calculation

Interest rate for term loan and loan for working capital is taken at 3% and 6% respectively. Details of interest calculations are given in Annexure- 2.8.

5.4. INCOME TAX

No income tax is provided for the first 5 years of operation as the new units are exempted from tax for the first five years and 15% tax is considered from 6th year onwards.

5.5. Cost Ratios

Cost indicators as a percentage of sales realization, for 10 years, are given in Annexure- 8. The summary for the first 5 years of operation is illustrated below

Details	Year 1	Year 2	Year 3	Year 4	Year 5
Raw Material / Total Sales	48.2%	48.2%	48.2%	48.2%	48.2%
Utilities / Total Sales	3.3%	3.3%	3.3%	3.3%	3.3%
Factory wages / Total Sales	19.2%	15.8%	17.1%	15.1%	15.6%
Prime Cost/Total Sales	70.7%	67.3%	68.6%	66.6%	67.1%
Factory exp. / Total Sales	2.7%	2.6%	2.4%	2.2%	2.3%
Factory Cost / Total Sales	85.4%	79.5%	79.0%	75.7%	76.1%
Admin. exp. / Total Sales	9.0%	7.5%	6.5%	5.8%	6.1%
Selling exp. / Total Sales	6.5%	7.7%	7.2%	6.8%	6.9%
Finance Cost / Total Sales	1.5%	1.2%	0.9%	0.7%	0.7%
Non-Cash exp. /Total Sales	9.2%	3.7%	3.1%	2.7%	2.7%
Total Cost / Sales	111.5%	99.5%	96.7%	91.7%	92.4%

Being an engineering unit with skilled operators employed, the factory wages other than Raw Material costs would be a major cost element.

5.6. NET PROFIT AND PROFITABILITY ANALYSIS

As per the financial projection in Annexure – 3, the venture is financially viable. The summary of the analysis is given under:

	Year of Operation	1	2	3	4	5
	Production	40%	50%	60%	70%	70%
No	Item				In R.O.	.'000
1	Operating Cost	266	312	366	407	411
2	Expected Sales	264	329	395	461	461
3	Profit before Interest & depreciation	-2	18	29	54	50
4	Depreciation	12	12	12	12	12
5	Finance Cost	4	4	4	3	3
6	Operating profit	-18	2	13	38	35
7	Other income if any					
8	Prelim Expenses written off	12	-	-	-	-
9	Profit/Loss before tax	-30	2	13	38	35
10	Income Tax	0	0	0	0	0
11	Profit after tax	-30	2	13	38	35
12	Statutory reserve		0	1	4	3
13	Profit for appropriation	-30	1	12	35	31
14	Dividend	0	0	0	0	0
15	General reserve	-30	1	12	35	31
16	Net cash accruals	-6	14	25	51	47

5.7. KEY APPRAISAL CRITERIA

The viability of the project based on major appraisal criteria is given below.

Detail	Value
IRR on total investment	16.0%
IRR on Equity	24.9%
Payback period of Total Investment	6 years 3 months
Payback period on equity	5 Years 3 months
Break Even Sales (as % of plant capacity)	43.5%
Cash Break Even Sales (as % of plant capacity)	40.2 %
DSCR	3.15

5.8. SENSITIVITY ANALYSIS

A sensitivity analysis has been carried out to determine the susceptibility of the project to changes in main variables. Effect on the IRR on equity investment, based on 10 years of operation due to change in various variables is as follows:

Particulars	Original	Sales volume down by 5%	RM Cost up by 5%	Sales Value down by 5%
IRR on Investment	16.0%	10.9	11.0	5.4
IRR on equity	24.9%	16.5	16.5	8.0

As it can be seen, the profitability of the project is susceptible to variation of all the key performance variables. Support for procurement as well as raw material supply at competitive prices shall help the unit in its success.

6. FACTORS TO CONSIDER BEFORE PROJECT IMPLEMENTATION

The following key factors have to be considered before implementing the project:

- The cost estimates of Plant and Machinery is based on secondary research. It is advised that the investor should receive revised quotations from potential machinery suppliers before implementing the project.
- Capacity utilization is one of the major factors that shall determine the actual viability of the project.
- Quality is another major parameter to consider based on which customer build up shall happen over the period of years. Failure in delivering quality service to clients shall lead to the failure of the unit. It is recommended that required qualified technical resources are deployed for the successful operation of the project.
- The cost of raw material is a major factor that influences the profitability of the project. Prudent management of raw material stocks is key to ensuring profitable operations.

7. CONCLUSION

The IRR on Total Investment for the project is 16% and the IRR on Equity Investment is 24.9%.

The project has a healthy DSCR of 3.15.

Based on the various analysis carried out and as detailed above, the project is found to be technically feasible and financially viable.

Project Profile for Setting up a Bolts and Nuts Manufacturing Unit
Annexures - Financial Projections
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		ANNEX	URE-1						
	BOLTS & NUTS UNIT								
	ESTIMATED PROJECT COST								
S.No.	Item	Refer		Amount	Remarks				
		App.		(R.O.)					
A1	PROJECT COST								
1	Land for Plant Site	1.1	0		Lease Rental				
2	Building etc.	1.2	0		Lease Kentai				
3	Plant & Machinery	1.3	51,000		Estimates				
4	Vehicles and Int. Transport	1.4	19,000		Estimates				
5	Furniture & Office Equip.	1.5	10,000		Estimates				
6	Pre- Operative Expenses	1.6	12,000		Estimates				
7	Contingency & Escalation	1.7	5,000		Estimates				
	Sub Total		97,000	97,000					
A2	WORKING CAPITAL		59,000	59,000					
A3	TOTAL			156,000					
	Say			156,000					
В	MODE OF FINANCE								
1	Equity			62,400	40% of Total Project Cost				
2	Term loan			58,200					
3	Total			120,600					
4	Working Capital Loan			35,400					
	TOTAL			156,000					

	ANNEXURE- 1.1									
	BOLTS & NUTS UNIT									
	ESTIMATED COST OF LAND & SITE DEVELOPMENT									
S.No.	Item	Item Unit Q'ty Rate Amount Remarks								
				(R.O.)	(R.O.)					
			3%							
Α	LAND									
1	Land for Plant	Sq. M	1,200	0	-	Lease				
В	TOTAL				-					
	Say				-					

		ANNEXUR	E- 1.2							
	1	BOLTS & NUT	TS UNIT							
	ESTIMATED COST OF BUILDING & CIVIL WORKS									
S.No.	Item	Area	Unit	Rate	Amount	Remarks				
				(R.O.)	(R.O.)					
A	MAIN PLANT BUILDINGS		0							
1	Industrial Building	900	Sq. M	-	-					
2	Store	100	Sq. M	-	-					
	Sub Total	1,000	Sq. M		-					
В	ADMIN BUILDING					On Lease				
1	Administrative Office Building	50	Sq. M	-	-					
	Sub Total	50	Sq. M		-					
	Total	1,050			-					
					_					

ANNEXURE- 1.3 BOLTS & NUTS UNIT ESTIMATED COST OF PLANT & MACHINERY Power 0 Rate S.No. Item Amount Remarks KW (RO) (R.O.) MAIN PLANT AND MACHINERY **BOLT FORMING** Cold Head Forging Machine - To produce Bolt of 6 mm to 18 mm Diameter & Length 9,375 9,375 1 11.25 1 of 20 mm to 150 mm Head Trimming Machine 7.5 2 1 5,625 5,625 5,700 Thread Rolling Machine 11.25 1 5,700 3 Wire Drawing Machine 4 3.75 1 1,500 1,500 Wire Pointing Machine 0.75 1 240 240 5 NUT POLISHING Automatic Nut Forming Plant 18.75 4 2,250 9,000 7 Nut Tapping Machine 2.25 2,800 4 700 8 Steel Polishing Barrel 3 1 850 850 HEAT TREATMENT EQUIPMENT Semi Muffle Oil Fired Furnace 1 1,000 1,000 Tempering Furnace - Electrically Treated 10 3 1 500 500 Temperature upto 500 Degree C Sub Total 36,590 62 **AUXILIARY ITEMS** В 1 Hand Tools, Dies etc 3,000 Set 2 Mis equipments Set 1,000 Sub Total 4,000 **ELECTRIFICATION** 3,659 C AT SITE COST D 1 Total Plant 44,249 Sum A+B+C 2 Spares 1,000 Lumpsum Packing, Insurance Forwarding 1,327 3 C I F Cost 46,576 Clearing & Transport to Site 5 466 At Site Cost 47,042 ERECTED COST F 1 At Site Cost 47,042 2 Cost of erection - Local 4,425 Lumpsum 3 Technical Supervision TOTAL ERECTED COST 51,467

Say

51,000

		ANNEXURI	E- 1.4							
	ВС	OLTS & NUT	S UNIT							
	ESTIMATED COST OF VEHICLES & INTERNAL TRANSPORT									
S.No.	Item	Remarks								
		(Nos.)	0	(R.O.)						
A	VEHICLES									
1	Pick up	1	7,500	7,500						
	Sub Total	1		7,500						
В	TRANSP. EQUIPMENT									
1	Forklift	1	10,000	10,000						
2	Registration, Painting, Spares etc			1,750	10% of the above					
	Sub Total	1		11,750						
С	TOTAL	2		19,250						
	Say			19,000						

	ANNI	EXURE- 1.5			
	BOLTS &	k NUTS UNI	Т		
	ESTIMATED COST OF FUR	NITURE & C	OFFICE EQ	UIPMENT	T
S.No.	Item	Q'ty		Amount	Remarks
				(R.O.)	
A	OFFICE				
1	P.C with Printer	2	500	1,000	Lumpsum
2	Photocopier	1		1,000	Lumpsum
3	Fax, Telephone	Set		1,000	Lumpsum
4	Other Office Equipment	Set		500	Lumpsum
5	Air Conditioners	2	250	500	Lumpsum
6	Office Furnitures			3,000	Lumpsum
	Sub Total			7,000	
В	FACTORY FURNITURE				
1	Work bench/Rack/Firniture etc			3,000	
	Sub Total			3,000	
С	TOTAL			10,000	

	ANNEXURE- 1.6									
	BOLTS & NUTS UNIT									
	ESTIMATED COST OF PRE-OPERATIVE EXPENSES									
S.No	Item	Amo	ount	Remarks						
		(R.O.)	0							
1	Preliminary Expenses		500	Upto formation of Co.						
2	Feasibility Studies		1,000							
3	Salary during construction period	đ								
a	Salary & benefits - Plant Engineer	2,000		2 Months						
b	Salary & benefits - Production Staff	525		1 Month						
С	Salary & benefits - Admin. Staff	500		1 Month						
d	Salary & benefits - Sales Staff	600		1 Month						
e	Visa, Passage etc.	1,600		For Expatriates at R.O. 400/ person						
	Sub Total		5,225							
4	Financing Cost									
a	Institutional Loan Interest	873		At 3%						
b	Mortgage Expenses	291		At 0.5 % on Institu: Loan						
С	Other Bank Charges	500		Lumpsum						
	Sub Total		1,664							
5	Communication		600	lumpsum						
6	Travel		1,000	Lumpsum						
7	Recruitment & Training Charges		1,000	Lumpsum						
8	Audit Fees, Legal Fees		500	Lumpsum						
9	Insurance			At 0.5 % of Plant & Bldg.						
10	Miscellaneous		500	Provision						
11	Total		12,244							
	Say		12,000							

	A	NNEXURE- 1.7									
	BOLTS & NUTS UNIT										
	ESTIMATES OF CONTINGENCY AND ESCALATION										
S.No. Item Cost Rate Provision											
		(R.O.)	(%)	(R.O.)							
A	FIXED ASSETS										
1	Land for Plant Site	-	0.0	-							
2	Building etc.	-	5.0	-							
3	Plant & Machinery	51,000	5.0	2,550							
4	Technical Know-How	-	5.0	-							
5	Vehicles and Int. Transport	19,000	5.0	950							
6	Furniture & Office Equip.	10,000	5.0	500							
7	Pre- Operative Expenses	12,000	5.0	600							
	TOTAL			4,600							
				5,000	say						

	ANNEXURE- 1.8									
	BOLTS & NUTS UNIT									
	ESTIMATES OF WORKING CAPITAL REQUIREMENTS									
S.No.	Item	Req.		Year 1	Year 2	Year 3	Year 4	Remarks		
			0		In R.C	D. '000				
1	Acct. Receivable	2	Months	45	53	62	68	Cost of sales - Non C Ex.		
2	Raw Materials	1	Month	10.6	13.2	15.9	18.5			
3	Utilities	1	Month	0.7	0.9	1.1	1.3			
4	Factory Wages	1	Month	4	4	6	6			
5	Admn. Expenses	1	Month	2	2	2	2			
6	Sales Expenses	1	Month	1.4	2.1	2.4	2.6			
7	Work in Progress	3	Day	1.8	2.2	2.6	2.9	At Factory Cost		
8	Finished Goods	5	Days	3.5	4.0	4.7	5.2	At total Cost-Non cash- Selling and Distrbn		
9	Finance Cost	1	Month	0.3	0.3	0.3	0.3	At Finance Cost		
	Sub Total			69	82	96	107			
10	Payables		Months							
	Raw Materials	1	Months	11	13	16	19			
	Sub Total			11	13	16	19			
	Total			59	68	80	89			

						ANNEX	URE- 2					
						LTS & N		T				
					(COST O	FSALE					
	Year of Operation	1	2	3	4	5	6	7	8	9	10	
	Capacity Utilization	40%	50%	60%	70%	70%	70%	70%	70%	70%	70%	
No	Item		"			In R.O	0.'000		1	<u> </u>		Remarks
1	Raw Material & Consumables	127	159	190	222	222	222	222	222	222	222	Ref. Annexure 2.1
2	Utilities	9	11	13	15	15	15	15	15	15	15	Ref. Annexure 2.2
3	Factory Wages	51	52	68	70	72	74	76	78	81	83	Ref Annexure 2.3
4	PRIME COST	186	222	271	307	309	311	314	316	318	321	Sub total of 1 to 3
5	Rent for industrial shed	32	32	32	32	32	32	32	32	32	32	Rent at RO 2.5 per Sq M per Month
6	Factory Overheads	3	3	4	4	4	4	4	4	4	4	Ref Annexure 2.4
7	Misc. Factory Exp.	4	5	6	7	7	7	7	7	7	7	At 2 % of (5)&(6)
8	FACTORY COST	225	262	312	349	351	353	356	358	360	363	Sub total of 4 to 7
9	Admin. Salaries	17	18	19	19	20	21	23	24	25	26	Ref Annexure2.3&2.5
10	Admin. Expenses	7	7	7	7	8	8	8	8	8	9	Ref Annexure 2.5
11	Total Admin expenses	24	25	26	27	28	29	30	32	33	35	Sum (9) to (10)
12	Sales Salaries	10	10	11	11	11	12	12	12	13	13	Ref Annexure2.3&2.6
13	Sales Expenses	2	2	2	2	2	2	2	2	2	3	Ref Annexure 2.6
14	Advert.& Business Promotion	5	13	16	18	18	18	18	18	18	18	2% on Sales for 1st year and 4% thereafter
15	Total sales & dist: costs	17	25	28	31	32	32	33	33	34	34	Sum of (12 to 14)
16	OPERATING COST	266	312	366	407	411	415	419	423	427	432	Sum(8)+(11)+(15)
	Finance cost											
17	Int on Institutional finanace	2	2	1	1	1	1	0	0	0	0	Ref Annexure 2.8
18	Int on working capital	2	2	2	2	2	2	2	2	2	2	Ref Annexure 2.8
19	Total finance cost	4	4	4	3	3	3	3	2	2	2	Sum(17)+(18)
	Non cash expenses											
20	Depreciation	12	12	12	12	12	12	12	12	12	12	Ref Annexure 2.7
21	Prelim Expenses written off	12	0	0	0	0	0	0	0	0		Ref Annexure 2.7
22	COST OF SALE	294	328	382	423	426	430	434	438	442	446	Sum 16+19+20+21

		ANNE	XURE- 2.1			
		BOLTS &	NUTS UN	IIT		
	ESTIMAT	ED COST	OF RAW	MATERIA	ALS	1
S.No.	Item	Unit	Qty	Rate	Amount	Remarks
A	RAW MATERIALS				(R.O.)	
1	M S Rods (2% wastage)	Tons	707	269	190,261	
2	Hexagonal Rods (2% wastage)	Tons	395	269	106,234	
	SubTotal		1,102		296,496	
В	CONSUMABLES					
1	Lubricating Oil					@ 5% of Raw
2	Cotton waste				14,825	Material Cost
3	Others including acid etc.					Waterial Cost
	SubTotal				14,825	
С	PACKING MATERIALS					
	Packing materials				5,930	@ 2% of Raw Material Cost
D	GRAND TOTAL				317,250	

			ANNEXURE	- 2.2							
BOLTS & NUTS UNIT											
ESTIMATED COST OF UTILITIES											
	_		_	_							
S.No.	Item	Unit	Qty	Rate	Amount	Remarks					
			3%		(R.O.)						
					At	installed capacity					
1	Water	Cu M	600	0.770	462						
2	Electricity	KWH	503,748	0.027	13,601						
3	Furnace Oil	Ltrs	64,008	0.12	7,873						
	TOTAL				21,936						

			ANNI	EXURE- 2.	3		
			BOLTS &	NUTS U	NIT		
	ESTI	MATES (OF ANNU	AL SALA	RIES AND	WAGES	
S.No.	Item	No of p	ersonnel	Annual	Remarks		
		Expat	National	Expat	National	RO	
A	PRODUCTION						
1	Plant Manager	1	0	1,000	-	12,000	
2	Skilled workers	1	1	250	400	7,800	
3	Semiskilled workers	1	2	220	370	11,520	
4	Unskilled workers	2	0	200	-	4,800	
	Sub Total	5	3			36,120	
	Total Manpower Cost						
	Total Salary					36,120	
	Other Benefits					14,448	At 40 % of Salary
	Total Production Salar	y				50,568	
В	ADMINISTRATION &	ACCOU	NTS				
1	PRO	0	1		400	4,800	
2	Accountant	1	0	600	-	7,200	
	Sub Total	1	1			12,000	
	Total Manpower Cost						
	Total Salary					12,000	
	Other Benefits					4,800	At 40 % of Salary
	Total Cost	1	1			16,800	
С	SALES						
a	Sales						
1	Sales Executives	1	0	600	0	7,200	
2	Sub Total	1	0			7,200	
b	Total Manpower Cost						
1	Total Salary					7,200	
2	Other Benefits					2,880	At 40 % of Salary
3	Total Cost					10,080	
D	GRAND TOTAL	7	4			77,448	
	Omanisation		36%				

			ANNEXUR	E- 2.4	
		ВС	DLTS & NU	TS UNIT	
	ESTI	MATES OF	ANNUAL	FACTORY	EXPENSES
S.No.	Item	Year	Year	Year	Remarks
		1	2	3	
1	M/C Repairs & Maintenance	255	0	0	At 0.5 % of erected cost of P&M
2	Civil Repairs	-	-	-	At 1 %, 2%,3% of cost of Building and Civil Works
3	Spare Parts	255	1,020	1,020	At 0.5%, 2.0% and 2.0% of 'at-site' cost of P&M
4	Insurance	510	510	510	At 1 % of cost Building, Plant and Machinery
5	Vehicle	1,800	1,890	1,985	At RO 150 per forklifet per month increased by 5% annually
6	TOTAL	2,820	3,420	3,515	

	Α	NNEXURE- 2	2.5									
	BOL	TS & NUTS	UNIT									
ESTIMATES OF ANNUAL ADMINISTRATIVE EXPENSES												
S.No. Item Amount Remarks												
		(R.O.)	(R.O.)									
1	Salaries & Benefits		0									
2	Rents and Rates											
3	Telephone, Fax etc.		1,200	At R.O. 100/Month								
4	Safety services		1,200	At R.O. 100/Month								
5	Medical Expenses		-	Incl. in Staff Benefits								
6	Passage			Incl. in Staff Benefits								
7	Travel & Recruitment		1,000	Lumpsum								
8	Legal, Audit Fees		1,000	Lumpsum								
9	Registratioin & Renewals		1,000									
10	Insurance		425	Lumpsum								
11	Other Expenses		1,000									
	Total		6,825									

		ANNEXU	RE- 2.6										
	BOLTS & NUTS UNIT												
	ESTIMATES OF ANNUAL SALES EXPENSES												
S.No. Item Amount Remarks													
		(R.O.)	(R.O.)										
1	Salaries		0	See Annexure 2.3									
2	Travel		1,000	Lumpsum									
3	Vehicle Expenses & Petrol												
a	Pick Up Vehicle	300	300	At R.O. 300/Month each									
	Sub Total		300										
4	Miscellaneous Expenses		80	At 5% of above									
	Total		1,680										

		ANNEX	URE- 2.7			
		BOLTS & N	IUTS UNIT	1		
	DEP	RECIATION (CALCULAT	ΓΙΟΝS		
	Item	Cost	Rate	S.V.	Amount	Renewals
			(%)	(R.O.)	(R.O.)	
A	FIXED ASSETS		0			
1	Land for Plant Site	0	0	0	-	Nil
2	Building etc.	-450	5	-225	(23)	Nil
3	Plant & Machinery	50540	10	0	5,054	Year 11
4	Technical Know-How	0	10	0	-	Nil
5	Vehicles and Int. Transp.	19000	25	9500	4,750	Years 5, 9
6	Furniture & Office Equip.	10000	20	0	2,000	Years 6, 11
7	Contingency & Escalation	5000	10	0	500	Nil
8	Sub Total	84090		9275	12,282	
В	PRELIM &PRE OPE: EXP	12000	100	0	12,000	Nil
C	WORKING CAPITAL					
1	Working Capital	88704	0	88704	-	
D	TOTAL			97,979	24,282	
	Less Balance Loan			35,400		
E	SALVAGE VALUE			62,579		
	Note: S.V. = Salvage Value at	the end of 10th	year.	_		

			ANN	IEXURE-	2.8			
				& NUTS				
	1		N & INTER	1	LCULAT	IONS		
		,	Term Loan		Ва	nk	Annu	al
No	Year	Prn	Int	Rep	Prn	Int	Int	Rep
	7		3%			6%		
1		58	0.9	0	35	1.1		
2	1	58	0.9	0	35	1.1	3.9	0
3		58	0.9	4	35	1.1		
4	2	54	0.8	4	35	1.1	3.8	8
5		50	0.7	4	35	1.1		
6	3	46	0.7	4	35	1.1	3.6	8
7		42	0.6	4	35	1.1		
8	4	37	0.6	4	35	1.1	3.3	8
9		33	0.5	4	35	1.1		
10	5	29	0.4	4	35	1.1	3.1	8
11		25	0.4	4	35	1.1		
12	6	21	0.3	4	35	1.1	2.8	8
13		17	0.2	4	35	1.1		
14	7	12	0.2	4	35	1.1	2.6	8
15		8	0.1	4	35	1.1		
16	8	4	0.1	4	35	1.1	2.3	8
17		0	0.0	0	35	1.1		
18	9	0	0.0	0	35	1.1	2.1	0
19		0	0.0	0	35	1.1		
20	10	0	0.0	0	35	1.1	2.1	0
20	10	0	0.0	0	35	1.1	2.1	0

					AN	NEXUR	E- 3					
						& NUT						
	Year of Operation											
	Production	40%	50%	60%	70%	70%	70%	70%	70%	70%	70%	
No	Item					In R.C	000'.C		<u>.</u>			Remarks
1	Operating Cost	266	312	366	407	411	415	419	423	427	432	Ref Annexure 2
2	Expected Sales											
a	Total Sales											
3	Profit before Int & dep	-2	18	29	54	50	46	42	38	34	30	Sum of (2-1)
4	Depreciation	12	12	12	12	12	12	12	12	12	12	Ref Annexure 2.7
5	Finance Cost	4	4	4	3	3	3	3	2	2	2	Ref Annexure 2.8
6	Operating profit	-18	2	13	38	35	31	28	24	20	15	Sum of (3 - 4 - 5)
7	Other income if any											
8	Prelim Expenses written off	12	-	-	-	-	-	-	-	-	-	Ref Annexure 2.7
9	Profit/Loss before tax	-30	2	13	38	35	31	28	24	20		Sum of (6 - 7 - 8)
10	Income Tax	0	0	0	0	0	5	4	4	3	2	15% on Profit from Year 6
11	Profit after tax	-30	2	13	38	35	27	23	20	17	13	
12	Statutory reserve		0	1	4	3	3	2	2	2	1	
13	Profit for appropriation	-30	1	12	35	31	24	21	18	15	12	
14	Dividend	0	0	0	0	0	0	0	0	0	0	
15	General reserve	-30	1	12	35	31	24	21	18	15		Difference (13) - (14)
16	Net cash accruals	-6	14	25	51	47	39	36	32	29	25	

			ANNEXUR	RE- 3.1		
			BOLTS & NU	TS UNIT		
	T	ESTIMA	TES OF SALE	S REALISAT	ION	
S.No.	Item	Unit	Qty	Rate	Amount	Remarks
			0	RO	(R.O.)	
A	Income					
1	Nuts & Bolts	Ton	1,080	610	658,800	
	Total		1,080		658,800	

					A	NNEXU	RE- 4						
					BOL	ΓS & NU	TS UNIT						
				PROJ	ECTED (CASH FL	OW STA	TEMEN	Γ				
	Year of Operation		1	2	3	4	5	6	7	8	9	10	
	Production		40%	50%	60%	70%	70%	70%	70%	70%	70%	70%	
No	Item					In	R.O.'000						Remarks
A	CASH INFLOW												
1	Equity	62	0	0	0	0	0	0	0	0	0	0	Ref Annexure 1
2	Profit bef tax & int		-26	5	17	42	38	34	30	26	22	17	Ref Annexure 3
3	Depreciation	0	12	12	12	12	12	12	12	12	12	12	Ref Annexure 2.7
4	Prel exp written off		12	-	-	-	-	-	-	-	-	-	Ref Annexure 2.7
5	Increase in Other term loan	0	0	0	0	0	0	0	0	0	0	0	Ref Annexure 1
6	Increase in Bank Term Loan	58	0	0	0	0	0	0	0	0	0	0	Ref Annexure 1
7	Increase in W C loan	35	0	0	0	0	0	0	0	0	0	0	Ref Annexure 1
8	Other income	0											Ref Annexure 3
9	Sub Total	156	-2	18	29	54	50	46	42	38	34	30	Sum of A1 to A8
В	CASH OUTFLOW												
1	Capital Project expenditure	85	0	0	0	0	19	10	0	0	19	0	Ref Annexure 1& 2.7
2	Other normal cap exp	12											Ref Annexure 1& 2.7
3	Increse in Working Cap:	59	0	9	12	0	0	0	0	0	0	0	Ref Annexure 1.7
4	Decrease in Institu:Loan	0	0	8	8	8	8	8	8	8	0	0	Ref Annexure 2.8
5	Decrease in Other term loan		0	0	0	0	0	0	0	0	0	0	
5	Interest on term loans		2	2	1	1	1	1	0	0	0	0	Ref Annexure 2.8
6	Interest on work cap loan		2	2	2	2	2	2	2	2	2		Ref Annexure 2.8
7	Income Tax	0	0	0	0	0	0	5	4	4	3		Ref Annexure 3.2
8	Dividend	0	0	0	0	0	0	0	0	0	0		Provision
9	Sub Total	156	4	22	24	12	30	26	15	14	24	4	Sum of B1 to B10
10	OPENING BALANCE	0	0	-6	-10	-5	37	57	78	105	129	139	
C	SURPLUS	0	-6	-4	5	42	20	21	27	24	10	25	Difference(A9)-(B11)
D	CLOSING BALANCE	0	-6	-10	-5	37	57	78	105	129	139	164	

						ANNEX	(URE- 5						
					ВС	DLTS & N	IUTS UN	IT					
			IN	ITERNA	L RATE	OF RET	URN ON	TOTAL	CAPITA	L			
	Year of Operation		1	2	3	4	5	6	7	8	9	10	
	Production		40%	50%	60%	70%	70%	70%	70%	70%	70%	70%	
No	Item]	n R.O.'00	0					Remarks
A	CASH INFLOW												
1	Net Profit bef. Tax		-30	2	13	38	35	31	28	24	20	15	Refer Annexure - 3
2	Depreciation	0	12	12	12	12	12	12	12	12	12	12	Ref Annexure 2.7
3	Prelim Exp written off		12	0	0	0	0	0	0	0	0	0	Ref Annexure 2.7
4	Finance Cost	0	4	4	4	3	3	3	3	2	2	2	Ref Annexure 2.8
5	Salvage Value	0	0	0	0	0	0	0	0	0	0	220	Ref Annexure 2.7
6	Sub Total	0	-2	18	29	54	50	46	42	38	34	249	Sum of A1 to A5
В	CASH OUTFLOW												
1	Capital Project expenditure	85	0	0	0	0	19	10	0	0	19	0	Refer Annexure - 1
2	Other normal cap exp	12	0	0	0	0	0	0	0	0	0	0	Refer Annexure - 1
3	Working Capital	59	0	9	12	0	0	0	0	0	0	0	Refer Annexure - 1
4	Income Tax		0	0	0	0	0	5	4	4	3	2	Refer Annexure - 3.2
5	Sub Total	156	0	9	12	0	19	15	4	4	22	2	Sum of B1 to B4
С	NET CASHFLOW (AT)	-156	-2	8	17	54	31	32	38	35	12	247	'
D	NETCASH FLOW(PT)	-156	-2	8	17	54	31	36	42	38	15	249	
Е	INTERNAL RATE OF RETU						16.0%						

	ANNEXURE- 6														
					В	OLTS &	k NUTS	UNIT							
	Year of Operation 0 1 2 3 4 5 6 7									8	9	10			
	Production		40%	50%	60%	70%	70%	70%	70%	70%	70%	70%			
No	Item					Iı	n R.O.'00	00					Remarks		
Α	CASH INFLOW														
1	Net Profit before Tax	0	-30	2	13	38	35	31	28	24	20	15	Refer Annexure- 3		
2	Depreciation	0	12	12	12	12	12	12	12	12	12	12	Refer Annexure - 2.7		
3	Prelim Exp written off	0	12	0	0	0	0	0	0	0	0	0	Refer Annexure - 2.7		
4	Salvage Value	0	0	0	0	0	0	0	0	0	0	220	Refer Annexure - 2.7		
5	Sub Total	0	-6	14	25	51	47	44	40	36	32	247	Sum of A1 to A4		
В	CASH OUTFLOW														
1	Equity	62	0	0	0	0	0	0	0	0	0	0	Refer Annexure - 1		
2	Fixed Assets	0	0	0	0	0	19	10	0	0	19	0	Refer Annexure - 1		
3	Working Capital	0	0	9	12	0	0	0	0	0	0	0	Refer Annexure - 1		
4	Loan Instalment	0	0	8	8	8	8	8	8	8	0	0	Refer Annexure - 2.8		
5	Income Tax	0	0	0	0	0	0	5	4	4	3	2	Refer Annexure - 3.1		
6	Sub Total	62	0	18	20	8	27	23	12	12	22	2	Sum of A1 to A5		
С	NET CASHFLOW	-62	-6	-4	5	42	20	21	27	24	10	245			
D	INTERNAL RATE OF F	UITY IN	IVESTN	MENT			24.9%								

						ANNEX	URE- 7					
					ВО	LTS & N	IUTS UI	VIT				
					PROJEC	TED BA	LANCE	SHEET				
	Year of Operation		1	2	3	4	5	6	7	8	9	10
	Production		40%	50%	60%	70%	70%	70%	70%	70%	70%	70%
No	Item		'			Ir	n R.O.'00	0				Remarks
A	ASSETS EMPLOYED											
1	Fixed Assets											
a	Gross Fixed Assets	85	85	85	85	85	104	114	114	114	133	133 Refer Annexure - 2.7
b	Preliminary expenses	12	0	0	0	0	0	0	0	0	0	0 Refer Annexure- 2.7
С	Acc. Depreciation	0	12	25	37	49	61	74	86	98	111	123 Refer Annexure - 2.7
d	Net Fixed Assets	97	73	60	48	36	43	40	28	16	22	10
2	Current Assets											
a	Cash	0	-6	-10	- 5	37	57	78	105	129	139	164 Refer Annexure - 4
b	Other Cur. Assets	59	59	68	80	80	80	80	80	80	80	80 Refer Annexure - 1.7
С	Total Cur. Assets	59	53	59	76	118	138	158	186	210	220	245
3	Less: Cur. Liabilities	0	0	0	0	0	0	0	0	0	0	0
		156	126	119	124	154	180	199	214	225	242	255
В	FINANCED BY											
1	Equity	62	62	62	62	62	62	62	62	62	62	62 Refer Annexure - 1
2	Statutory reserve		0	0	1	5	9	11	14	16	17	19
3	General reserves	0	-30	-29	-17	17	49	73	94	112	127	138 Cu.NP-Cu.Divident
4	Other term loan	0	0	0	0	0	0	0	0	0	0	0 Refer Annexure - 2.8
5	Institutional Finance	58	58	50	42	33	25	17	8	0	0	0 Refer Annexure - 2.8
6	Bank Borrowings	35	35	35	35	35	35	35	35	35	35	35 Refer Annexure - 2.8
		156	126	119	124	154	180	199	214	225	242	255

				ANNEX	URE- 8										
			ВО	LTS & N	UTS UNI	Т									
	RATIO ANALYSIS														
	Years of Operation	1	2	3	4	5	6	7	8	9	10				
Α	COST RATIOS														
1	Raw Material / Total Sales	3%	48%	48%	48%	48%	48%	48%	48%	48%	48%				
2	Utilities / Total Sales	3%	3%	3%	3%	3%	3%	3%	3%	3%	3%				
3	Factory wages / Total Sales	19%	16%	17%	15%	16%	16%	17%	17%	18%	18%				
4	Prime Cost / Total Sales	71%	67%	69%	67%	67%	68%	68%	69%	69%	70%				
5	Factory exp. / Total Sales	3%	3%	2%	2%	2%	2%	2%	2%	2%	2%				
6	Factory Cost / Total Sales	85%	79%	79%	76%	76%	77%	77%	78%	78%	79%				
7	Administrative exp. / Total Sales	9%	7%	6%	6%	6%	6%	7%	7%	7%	7%				
8	Selling exp. / Total Sales	6%	8%	7%	7%	7%	7%	7%	7%	7%	7%				
9	Finanace Cost / Total Sales	1%	1%	1%	1%	1%	1%	1%	1%	0%	0%				
10	Non-Cash exp. / Total Sales	9%	4%	3%	3%	3%	3%	3%	3%	3%	3%				
11	Total Cost / Sales	111%	100%	97%	92%	92%	93%	94%	95%	96%	97%				
В	PROFITABILITY RATIOS														
1	PBDIT / Sales	-0.8%	5.4%	7.3%	11.7%	10.9%	10.1%	9.2%	8.3%	7.4%	6.4%				
2	Operating profit / Sales	-6.9%	0.5%	3.3%	8.3%	7.6%	6.8%	6.0%	5.1%	4.2%	3.3%				
3	PAT / Sales	-11.5%	0.5%	3.3%	8.3%	7.6%	5.8%	5.1%	4.4%	3.6%	2.8%				
4	PAT / Investment	-25.1%	1.3%	10.8%	31.8%	28.9%	22.0%	19.4%	16.7%	13.8%	10.7%				
5	Payout Ratio	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%				
6	EPS	-485	23	188	553	503	383	337	290	240	185				

	ANNEXURE- 9											
	BOLTS	& NUTS UN	NIT									
	BREAK E	VEN ANAL	YSIS									
S.No.	Item	Year 1	Year 6	Remarks								
	In R.O. '000											
Α	FIXED COST											
1	Production Wages	51	74	Refer Annexure - 2								
2	Factory Overhads	3	4	Refer Annexure - 2								
3	Misc. Factory Exp.	4	7	Refer Annexure - 2								
4	Admin. Expenses	24	26	Refer Annexure - 2								
5	Sales Expenses	17	32	Refer Annexure - 2								
6	Depreciation	12	12	Refer Annexure - 2								
7	Prelim. Expenses written off	12	0	Refer Annexure - 2								
8	Financing Cost	4	3	Refer Annexure - 2								
9	Income Tax	0	5	Refer Annexure - 2								
10	Sub Total	127	162									
В	VARIABLE COST											
1	Raw materials	127	222	Refer Annexure - 2								
2	Utilities	9	15	Refer Annexure - 2								
3	Misc. Expenses	0	0									
4	Sub Total	136	237									
С	SALES	264	461	Refer Annexure - 3								
D	CONTRIBUTION	128	224	Difference C - B								
E	BREAK EVEN POINT	99.0	72.5	As % of Production								
		39.6		As % of Plant Capacity								
				1 - 7								
F	CASH BEP	80.0	67.0	As % of Production								
		32.0	46.9	As % of Plant Capacity								

	ANNE	XURE- 10			
	BOLTS &	NUTS UNIT			
	SENSITIVITY ANALY	SIS (IRR FOR 1	0 YEARS)		
		Projection	C	hange in O	ne
S.No.	Item	No Change	Var	iable at a T	ime
			0		
A	VARIABLE		Volume	R. M	Sales
			Nos	Cost	Value
В	PESSIMISTIC				
	Change		-5%	5%	-5%
С	OPTIMISTIC				
	Change		5%	-5%	5%
D	I R R - PESSIMISTIC PROJECTION				
1	I R R on Investment	16.0%	10.9	11.0	5.4
2	I R R on Equity	24.9%	16.5	16.5	8.0
Е	IRR - OPTIMISTIC PROJECTION				
1	I R R on Investment	16.0%	20.9	20.9	26.1
2	I R R on Equity	24.9%	33.7	33.6	43.4

				A	NNEXUR	E- 11								
	BOLTS & NUTS UNIT													
	DEBT SERVICE COVERAGE RATIO													
	Years of Operation	0	1	2	3	4	5	6	7	8	9	10		
	Production in (%)		40%	50%	60%	70%	70%	70%	70%	70%	70%	70%		
	Nos	000	0											
No	Item					Iı	n R.O.'000							
1	Profit after tax		-30	2	13	38	35	27	23	20	17	13		
2	Depreciation		12	12	12	12	12	12	12	12	12	12		
3	Prelimnery exp. Written off		12	0	0	0	0	0	0	0	0	0		
4	Interest		4	4	4	3	3	3	3	2	2	2		
5	Total		-2	18	29	54	50	42	38	35	31	27		
1	Annual repayment		0	8	8	8	8	8	8	8	0	0		
2	Interest		4	4	4	3	3	3	3	2	2	2		
3	Total		4	12	12	12	11	11	11	11	2	2		
	D.S.C.R		-0.55	1.46	2.43	4.64	4.41	3.75	3.52	3.27	14.61	12.84		
	WT. AVERAGE D.S.C.R	3.15												